Claims

What is claimed is:

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A decorating medium for creating relief art on a substrate surface, the medium comprising:

- a water-based emulsion body; and a.
- an expandable polymer with a blowing agent encapsulated therein, b. wherein the medium is cured and expanded when heated after application to the substrate surface.
- 0 The decorating medium of claim 1, wherein the water-based emulsion body 2. comprises an acrylic binder and an acrylic thickener.
 - The decorating medium of claim 2, wherein the acrylic binder is selected from the 3. group consisting of Vinyl Acetate-Ethylene Polymer, Vinyl Acetate-Vinyl Chloride-Ethylene Terpolymer and a/Vinyl-Acrylic Polymer.
- The decorating medium of claim/2, wherein the acrylic binder is in the range of 25 4. to 95 percent of the total weigh, of the decorating medium. 2
- The decorating medium of claim 2, wherein the thickener is pH sensitive and that 5. 1 causes viscosity of the decorating medium to increase to a range of 3,000 to 2 25,000 centipoise and in/a pH range of 7.0 to 9.0. 3

1	6.	The decorating medium of claim 2, wherein the acrylic thickener is in a range of
	0.	0.5 to 10 % percent of the weight of the decorating medium.
2		0.5 to 10 % percent as
		The decorating medium of claim 1, further comprising a preservative in the range
1	7.	1
2		of 0.005 to 0.50 percent of the total weight of the medium.
1	8.	The decorating medium of claim 7, wherein the preservative is selected from the
2		group consisting of Hydroxyalkl-1 -aza- 3, 7-dioxabicyclo(3.3.0) octane,
3		Tetrachlorisophthalonitrile 1,2-Benzisothiazolin-3-one, and Phenoxyethanol.
Ū.	0	The decorating medium of claim 1, wherein the expandable polymer is a
	9.	Polyvinylidene Chloride polymer encapsulating an alkane blowing agent.
2 🖡		Polyvinylidene Chloride polymer encapsulating
		le blewing agent is Isobutane
1 =	10.	The decorating medium of claim 9, wherein the blowing agent is Isobutane.
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1 11	\ _{11.}	A system for decorating surfaces, the system comprising:
2 💆		a. a water based heat curable and expandable medium; and
3		b. a water compatible decorating additive for mixing with the heat curable
4		and expandable medium.
•		
	10	The system of claim 11, wherein the decorating additive is a coloring agent
1	12.	selected from the group consisting of ink, dye, food coloring, acrylic paint, finger
2		
3		paint and tempera paint.

1	13.	The system of claim 11, wherein the water based heat curable and expandable
2		medium comprises:
3		a. an emulsion body comprising an acrylic binder and an acrylic thickener or
4		a cellulosic thickener; and
5		b. an expandable polymer with a blowing agent encapsulated therein,
6		wherein the medium is cured and expanded when heated to temperatures below
7		140 Celsius.
1	14.	The system of claim 13, wherein the acrylic binder is selected from the group
2 🗇		consisting of Vinyl Acetate-Ethylene Polymer, Vinyl Acetate-Vinyl Chloride-
		Ethylene Terpolymer and Vinyl-Acrylic Polymer.
1 💆	15.	The system of claim 13, wherein the acrylic binder is in the range of 25 to 95
2 💆		percent of the total weight of the medium.
1 1	16.	The system of claim 13, wherein the thickener is pH sensitive and that causes the
2 💆	•	viscosity of the decorating medium to increase to a range of 3,000 to 25,000
3		centipoise and in a pH range of 7.0 to \$0.0.
1	17.	The system of claim 14, wherein the thickener is in a range of 0.5 to 10 percent of
2		the weight of the medium.
		CO 005 to
1	18.	The system of claim 11, further comprising a preservative in the range of 0.005 to
2		0.50 percent of the total weight of the medium.
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The system of claim 18, wherein the preservative is selected from the group 19. 1 consisting of Hydroxyalkl-1 -aza- 3, 7-dioxabicyclo(3.3/.0) ocatane, 2 Tetrachlorisophthalonitrile 1,2-Benzisothiazolin-3-on¢, Phenoxyethanol. 3 The system of claim 13, wherein the expandable polymer is a Polyvinylidene 20. 1 Chloride polymer emasculating an alkane blowing agent. 2 The system of claim 20, wherein the blowing agent is Isobutane. 21. 1 A method of creating relief art on a substrate, the method comprising the steps of; 22. 1 1 providing a substrate; a. applying a heat expandable medium in a desired pattern on the substrate, b. wherein the expandable medium comprises an acrylic emulsion body and expandable polymer with a blowing agent encapsulated therein; and expanding the medium by applying heat to the medium whereby the relief c. art is created. The method of claim 22, wherein the substrate is selected form the group 23. 1 consisting of metal, fabric, cloth, glass, cardboard, paper and plastic. 2 The method of claim 22, wherein the expandable medium is applied to the surface 24. 1 of the substrate with an applicator selected from the group consisting of a brush, a 2 spatula, a knife and a nozzle. 3

The method of claim 22, further comprising the step of providing a mask or a 25. 1 stencil prior to the step of applying the heat expandable medium to the substrate 2 surface. 3 The method of claim 22, further comprising the step of decorating the relief art. 26. 1 The method of claim 22, further comprising the step of mixing the heat 27. 1 expandable medium with a decorating additive prior to the step of expanding the 2 medium. The method of claim 27, wherein the decorating additive is selected from the 28. group consisting of a glitter agent and a water/compatible pigment. The method of claim 22, wherein the medium is expanded by heating the medium 29. to temperatures in a range of 125 to 140 degrees Celsius for time in a range of 1 to 4 minutes. The method of claim 22, wherein the step of expanding the medium is 30. 1 accomplished by heating the medium with a microwave source. 2 The method of claim 22, wherein the water based emulsion body comprises an 31. 1 acrylic binder and an acrylic thickener or a cellulosic thickener. 2

1	32.	The method of claim 31, wherein the acrylic binder is selected from the group
2		consisting of Vinyl Acetate-Ethylene Polymer, Vinyl Acetate-Vinyl Chloride-
3		Ethylene Terpolymer and Vinyl-Acrylic Polymer.
1	33.	The method of claim 31, wherein the acrylic binder is in the range of 25 to 95
2		percent of the total weight of the medium.
1	34.	The method of claim 33, wherein the thickener is pH sensitive and that causes the
2		viscosity of the decorating medium to increase to a range of 3,000 to 25,000
3 🖺		centipoise and in a pH range of 7.0 to 9.0.
1 4	35.	The method of claim 34, wherein the thickener is in a range of 0.5 to 10 percent of
3 1 4 7 5 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6		The method of claim 22, further comprising a preservative in the range of 0.005 to
1 🥞	36.	
		0.50 percent of the total weight of the medium.
1	37.	The method of claim 36, wherein the preservative is selected from the group
2	,	consisting of Hydroxyalkl-1 -aza- 3,/7-dioxabicyclo(3.3.0) octane,
3		tetrachlorisophthalonitrile 1,2-Benzisothiazolin-3-one and Phenoxyethanol.
1	38.	The method of claim 22, wherein the expandable polymer is a Polyvinylidene
2	50.	Chloride polymer encapsulating an alkane blowing agent.

1 39. The method of claim 38, wherein the blowing agent is Isobutane.

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